

## TORNOS Déco 13

**Kind :** Swiss-type cnc lathe  
**Brand :** TORNOS  
**Model :** Déco 13  
**Year :** 1999  
**Serial Nr:** T63885  
**Stock Nr :** 9764



### TECHNICAL DETAILS

- Number of axes : 10
- Number of spindles : 2
- MAIN SPINDLE
  - Max. bar diameter : 16 [mm]
  - Max. machining length : 180 [mm]
  - Spindle speeds : 12000 [rpm]
  - C axis indexing precision : 0.1 [°]
- COUNTER-SPINDLE
  - Max. bar diameter : 16 [mm]
  - Spindle speeds : 12000 [rpm]
  - C axis indexing precision : 0.1 [°]
- GUIDE BUSH HOLDER 1
  - Number of positions : 6
  - Number of motorized positions : 3
  - Live tools speed : 8000 [rpm]
- GUIDE BUSH HOLDER 2
  - Number of positions : 6
  - Number of motorized positions : 3
  - Live tools speed : 8000 [rpm]
- END ATTACHMENT
  - Number of positions : 4
  - Number of motorized positions : 4
  - Live tools speed : 8000 [rpm]

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**SECONDARY OPERATION**

- Number of positions : 6
- Number of motorized positions : 6
- Live tools speed : 8000 [rpm]

**POWER SUPPLY**

- Supply voltage : 400 [V]

**MACHINE HOURS**

- Number of working hours : 43000 [h]

**EQUIPMENT**

- CNC : FANUC PNC DECO
- Rotating tool motor on : S2, S3, S5,S6
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Coolant tank
- Bar loader : IEMCA Genius 112
- Number of fixed tool holders : 9