

HANWHA STL 32 H

Kind : Swiss-type cnc lathe
Brand : HANWHA
Model : STL 32 H
Year : 2006
Serial Nr: ST-32-BB-0026
Stock Nr : 9019



TECHNICAL DETAILS

- Number of axes	: 11
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 109 [mm]
- Travel	: 320 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8 [kW]
- C axis indexing precision	: 0.001 [°]
- Number of turrets	: 1
LOWER TURRET	
- Number of positions	: 10
- Number of motorized positions	: 10
- X/Z stroke	: 115/120 [mm]
- Y stroke	: 100 [mm]
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
- Number of guide bush holders	: 1
GUIDE BUSH HOLDER 1	

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- Number of positions : 9
- Number of motorized positions : 4
- Live tools speed : 6000 [rpm]

SECONDARY OPERATION

- Number of positions : 4

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 40 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 3600 X 2200 [mm]
- Machine height : 1780 [mm]
- Machine weight : 4600 [kg]

EQUIPMENT

- CNC : Siemens 840 D
- 3 colors status lamp
- Rotating guide bush
- Parts catcher
- Parts conveying strip
- Ejection of workpiece
- Chips conveyor
- Coolant tank
- * with high-pressure pump
- * with cooling unit for coolant
- Bar loader : LNS HYDROBAR MINISPRINT
- Oil mist extractor : DONALDSON
- Cooling unit
- Fire extinguisher *
- Electric transformer
- Long part device
- Number of turning tool holders : 10