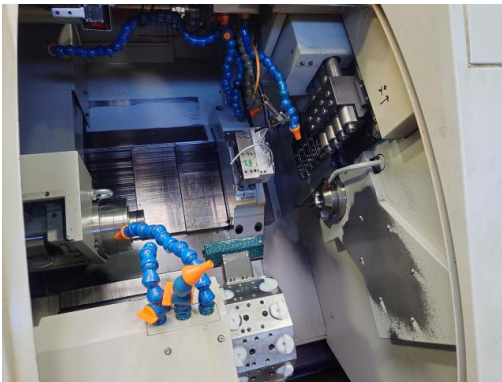


CITIZEN M32 V

Kind : Swiss-type cnc lathe
Manufacturer : CITIZEN
Model : M32 V
Year : 2004
Serial : P14350
Stock : 10511



TECHNICAL DETAILS

| | |
|---------------------------------|----------------|
| - Number of axes | : 9 |
| - Number of spindles | : 2 |
| MAIN SPINDLE | |
| - Max. bar diameter | : 32 [mm] |
| - Max. machining length | : 320 [mm] |
| - Travel | : 325 [mm] |
| - Spindle speeds | : 8000 [rpm] |
| - Spindle power | : 3.7/7.5 [kW] |
| - C axis indexing precision | : 0.001 [°] |
| COUNTER-SPINDLE | |
| - Max. bar diameter | : 32 [mm] |
| - Z stroke | : 410 [mm] |
| - X stroke | : 238 [mm] |
| - Spindle speeds | : 7000 [rpm] |
| - Spindle power | : 1.5/3.7 [kW] |
| - C axis indexing precision | : 0.001 [°] |
| - Number of turrets | : 1 |
| LOWER TURRET | |
| - Number of positions | : 20 |
| - Number of motorized positions | : 10 |
| - X/Z stroke | : 120/202 [mm] |
| - Y stroke | : 44 [mm] |
| - Live tools speed | : 5000 [rpm] |
| GUIDE BUSH HOLDER 1 | |
| - Number of positions | : 9 |

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- Number of motorized positions : 4
- Live tools speed : 5000 [rpm]
- X/Y stroke : 108/275 [mm]

SECONDARY OPERATION

- Number of positions : 3

POWER SUPPLY

- Supply voltage : 380 [V]
- Total installed power : 10 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 2805 x1370 [mm]
- Machine height : 1370 [mm]
- Machine weight : 3200 [kg]

EQUIPMENT

- CNC : Mitsubishi MELDAS M635
- Rotating guide bush
- Parts catcher
- Parts conveying strip
- Chips conveyor
- Coolant tank
- Bar loader : IEMCA BOSS 332-E-R