

STUDER S 20-2

Kind : Cylindrical grinder
Manufacturer : STUDER
Model : S 20-2
Year : 1987
Serial : 994.53
Stock : 9949



TECHNICAL DETAILS

- centers height	: 100 [mm]
- distance between centers	: 650 [mm]
- length of internal grinding	: 100 [mm]
- Ø of internal grinding	: 3 to 40 [mm]
- maximal table orientation	: 30 [°]
- workhead	:
* spindle speed (variator)	: 60-1200 [Rpm]
* motor power	: 0.5 [kW]
* interior cone	: morse 4/2
- wheels sizes	: 350 x 30 x 127 [mm]
- wheelhead	:
* power	: 3 [kW]
* orientation	: 15/30 [°]
- maxi part weight	: 20 [kg]
- maxi power required	: 5 [kW]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3000 x 1400 [mm]
- Machine height	: 1600 [mm]
- Machine weight	: 1900 [kg]

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EQUIPMENT

- complete internal grinding attachment : 45.000 [rpm]
- 1 complete cooling device
- 1 counter headstock with fine adjustment
- 1 reversible and adjustable trueing device
- 1 directional diamond holder
- 2 axis X, Y digital display
- 1 steady rests 3 points